# 2K Clears

## IC–9906-30 Hyper Fast Clear

### Product Description

Hyper Fast Clear is for application of spot repairand panel repair.

### Technical Characteristics

Color: transparent | Shelf life: 24 months at 25°C | Theoretical spreading rate: 250-300 $m^2$/l (avg) at 1 µm

### Pre-treatment

IC-9906-30 Hyper Fast Clear is suitable to be applied on top of a clean and dust-free InnoColor basecoat. See TDS of basecoat for other preparation of substrate.

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| **Mixing Ratio** | **IC-9906-30 Clear** 100 (vol) 100 g<br>**IC-9788 Hardener** 50 (vol) 49g<br><br>Mix well and strain before application.<br>Note:<br>IC-9688 is for temperatures between 5°C–15°C<br>IC-9788 is for temperatures between 15°C–25°C<br>IC-9888 is for temperatures above 25°C |
| **Spray Viscosity Potlife** | 14 to 16 seconds DIN 4 cup at 25°C<br>1-2 hours at 25°C |
| **Sprayguns** | HVLP gravity-feed spraygun 1.2 – 1.3mm 1.5 – 2.0 bar 10 –15 cm<br>Compliant gravity-feed spraygun 1.3 – 1.6mm 3.0 – 4.0 bar 15 – 20 cm |
| **Application** | Polish after specified drying times and cooling.<br>Number of spraycoats: 1 half wet + 1 wet coat<br>Flah-off: -<br>Film thickness: 40 – 50 µm |
| **Drying** | Drying 20°C 60°C<br>Dust free after 9-11 mins –<br>Ready for assembly after 80 mins –<br>Ready for polish after 90-120mins 30 mins |
| **IR Drying** | IR drying after dust free<br>Step 1 - short wave: 5 mins at a 80 cm distance<br>Step 2 - medium wave: 10 mins at a 80 cm distance |
| **Further Treatment** | Polish after specified drying times and cooling. |

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. Youcan obtain the latest version of technical date sheet from our website at www.wonder-global.com or directly from your supplier.